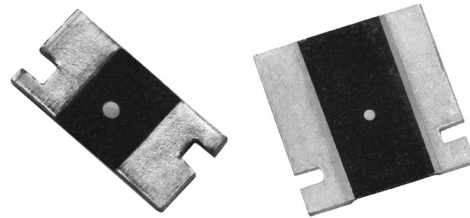


**Models 303144 and 303145 – Fixed Resistors CSM2512 and CSM3637
with Screen/Test Flow in Compliance with EEE-INST-002
(Tables 2A and 3A, Film/Foil, Level 1) MIL-PRF-55342 and MIL-PRF-49465**

FEATURES

- Temperature coefficient: ± 20 ppm/ $^{\circ}\text{C}$ max. (-55°C to $+125^{\circ}\text{C}$, $+25^{\circ}\text{C}$ ref.) (see Table 1)
- Surface mount configuration
- Four terminal (Kelvin) design: allows for precision accurate measurements
- Power rating: 1 W to 3 W
- Resistance tolerance: $\pm 0.5\%$
- Resistance range: 2 m Ω to 200 m Ω
- Bulk Metal[®] Foil resistors are not restricted to standard values; specific “as required” values can be supplied at no extra cost or delivery (e.g., 2.345 m Ω vs. 2 m Ω)
- Short time overload: 0.2% typical
- Thermal EMF: 3 $\mu\text{V}/^{\circ}\text{C}$
- Maximum current: up to 38 A
- Terminal finish: tin/lead alloy
- For prototype units, append a “U” to the model number (example: 303144U). These units have all of the table 2A (page 3) 100% tests performed, with no destructive qualification testing required (table 3A, page 3). For more information, please contact: foil@vpgsensors.com
- For oriented performances, please contact: application engineering



INTRODUCTION

303144 and 303145 are low value current sense resistors, providing power and precision in a four terminal, surface mount configuration. Its all welded construction is made up of a Bulk Metal[®] resistive element with plated copper terminations.

The four terminal devices separate the current leads from the voltage sensing leads. This configuration eliminates the effect of the lead wire resistance from points A to B and C to D.

Vishay Foil Resistors’ application engineering department is available to advise and make recommendations.

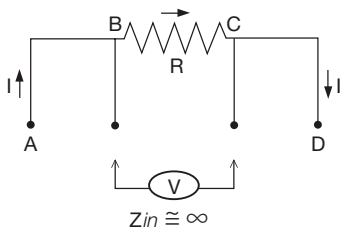


Figure 1 – Power Derating Curve

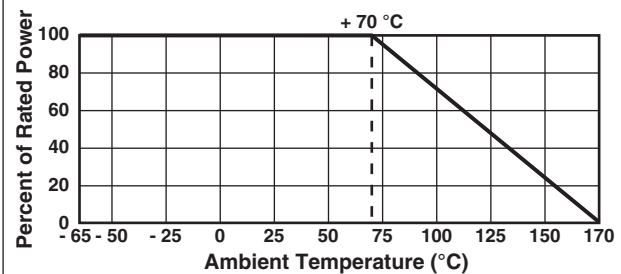
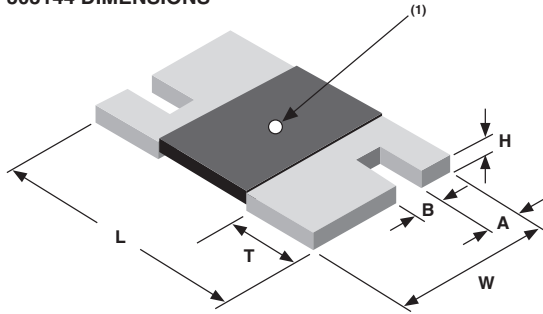


Table 1 – Specifications

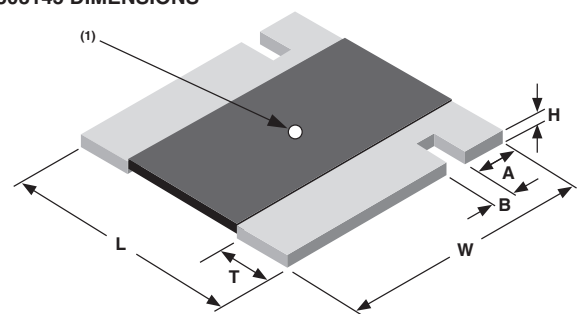
PARAMETER	303144	303144-1	303145	303145-1
Resistance Range	3 m Ω to 200 m Ω -		2 m Ω to 200 m Ω	
Power Rating at 70 $^{\circ}\text{C}$	1 W		3 W (2 m Ω to 10 m Ω) 2 W (>10 m Ω to 200 m Ω)	
Maximum Current	18 A		38 A	
Tightest Tolerance	$\pm 0.5\%$		$\pm 0.5\%$	
Temperature Coefficient Max. (-55 $^{\circ}\text{C}$ to +125 $^{\circ}\text{C}$, +25 $^{\circ}\text{C}$ ref.)	± 20 ppm/ $^{\circ}\text{C}$ (3 m Ω to <100 m Ω) ± 25 ppm/ $^{\circ}\text{C}$ (100 m Ω to 200 m Ω)	± 30 ppm/ $^{\circ}\text{C}$ (3 m Ω to <100 m Ω) ± 40 ppm/ $^{\circ}\text{C}$ (100 m Ω to 200 m Ω)	± 25 ppm/ $^{\circ}\text{C}$ (2 m Ω to ≤ 3 m Ω) ± 20 ppm/ $^{\circ}\text{C}$ (>3 m Ω to <100 m Ω) ± 25 ppm/ $^{\circ}\text{C}$ (100 m Ω to 200 m Ω)	± 40 ppm/ $^{\circ}\text{C}$ (2 m Ω to ≤ 3 m Ω) ± 30 ppm/ $^{\circ}\text{C}$ (>3 m Ω to <100 m Ω) ± 40 ppm/ $^{\circ}\text{C}$ (100 m Ω to 200 m Ω)
Weight (maximum)	0.09 g		0.29 g	

Figure 2 – Dimensions and Imprinting in inches (millimeters)

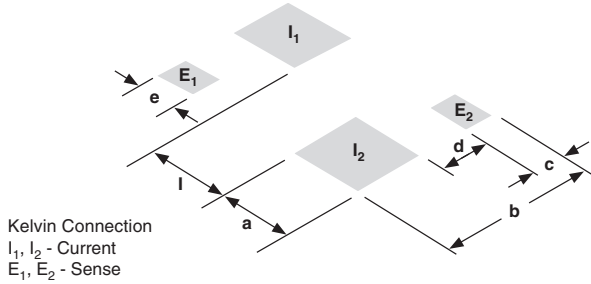
303144 DIMENSIONS



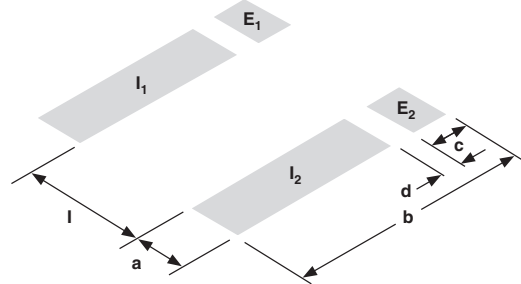
303145 DIMENSIONS



303144 LAND PATTERN



303145 LAND PATTERN



Dimensions – Tolerances ±0.010 (±0.254)

MODEL	RESISTANCE RANGE (mΩ)	L	W	H	T	A	B
303144 / 303144-1	3 to <5	0.250 (6.350)	0.125 (3.175)	0.025 (0.635)	0.087 (2.210)	0.030 (0.762)	0.032 (0.813)
	5 to <7				0.047 (1.194)		
	7 to 200				0.030 (0.762)		
303145 / 303145-1	2 to 200	0.360 (9.144)	0.370 (9.398)	0.025 (0.635)	0.086 (2.184)	0.061 (1.549)	0.032 (0.813)

Land Pattern Dimensions – Tolerances ±0.003 (±0.076)

MODEL	RANGE	a	b	c	d	e	l
303144 / 303144-1	0R003 to 0R0049	0.120 (3.05)	0.145 (3.68)	0.045 (1.14)	0.021 (0.53)	0.055 (1.39)	0.050 (1.27)
	0R005 to 0R0069	0.083 (2.10)	0.145 (3.68)	0.045 (1.14)	0.021 (0.53)	0.055 (1.39)	0.125 (3.17)
	0R007 to 0R2	0.065 (1.65)	0.145 (3.68)	0.045 (1.14)	0.021 (0.53)	0.055 (1.39)	0.160 (4.06)
303145 / 303145-1	0R002 to 0R2	0.116 (2.95)	0.390 (9.91)	0.066 (1.68)	0.024 (0.610)	-	0.178 (4.52)

Note

(1) White dot indicates top side of part for mounting purposes

GENERAL NOTES

- Tightest absolute tolerance: 0.5% for any value within the pertinent ohmic value range.
- Measurement error allowed for ΔR limits: 0.0005 Ω .
- For prototype units, append a “U” to the model number (example: 303144U). These units have all of the table 2A 100% tests performed, with no destructive qualification testing required.

Table 2 – EEE-INST-002 (Table 2A Film/Foil, Level 1) 100% Tests/Inspections⁽¹⁾	
RC Record	In tolerance
Thermal Shock	25 x (-65°C to +150°C)
RC Record	$\Delta R = 0.1\%$
High Temperature Exposure	+170°C, 100 h, no power
RC Record	In tolerance $\Delta R = 0.2\%$
Final Inspection	5% PDA on ΔR , 10% PDA on out of tolerance
Visual Inspection	Magnification 30x to 60x
Mechanical Inspection	Dimensions, workmanship, 3 units sample size

Note

⁽¹⁾ Vishay Foil Resistors will perform a pre-cap visual inspection 100% in the production flow prior to overcoating

Table 3 – EEE-INST-002 (Table 3A Film/Foil, Level 1) Destructive Tests – MIL-PRF-49465⁽¹⁾	
Group 2	Sample size: 3(0) Solderability MIL-STD-202, method 208
Group 3	Sample size: 10(0) – mounted on FR4 TCR measurement per MIL-STD-202, method 304 -55°C/+25°C/+125°C Low temperature storage per MIL-PRF-49465 Low temperature operation per MIL-PRF-55342 Short time overload per MIL-STD-49465 303144: 3 m Ω to <100 m Ω : ± 20 ppm/°C 100 m Ω to 200 m Ω : ± 25 ppm/°C 303144-1: 3 m Ω to <100 m Ω : ± 30 ppm/°C 100 m Ω to 200 m Ω : ± 40 ppm/°C 303145: 2 m Ω to ≤ 3 m Ω : ± 25 ppm/°C >3 m Ω to <100 m Ω : ± 20 ppm/°C 100 m Ω to 200 m Ω : ± 25 ppm/°C 303145-1: 2 m Ω to ≤ 3 m Ω : ± 40 ppm/°C >3 m Ω to <100 m Ω : ± 30 ppm/°C 100 m Ω to 200 m Ω : ± 40 ppm/°C $\Delta R = 0.2\%$ -55°C $\pm 2^\circ\text{C}$, 24 h ± 4 h ambient no load dwell for 2 h to 8 h at +25°C $\Delta R = 0.2\%$ -65°C ambient no load dwell for 1 h, rated power for 45 min no load dwell at +25°C for 24 h ± 4 h $\Delta R = 0.5\%$ ⁽²⁾⁽³⁾ 5 x rated power at +25°C for 5 s, not to exceed maximum current rating
Group 4	Sample size: 9(0) – mounted on FR4 Resistance to soldering heat Moisture resistance per MIL-STD-202, method 106 (7a and 7b not required) $\Delta R = 0.05\%$ 10 s to 12 s at +260°C reflow method $\Delta R = 0.05\%$ 240 h, no power
Group 5	Sample size: 9(0) Shock per MIL-STD-202, method 213, condition I Vibration per MIL-STD-202, method 204, condition D $\Delta R = 0.05\%$ 100G, 6 ms axes Z and Y, 10 shocks per axis $\Delta R = 0.05\%$ 10 Hz to 2000 Hz, 20G 2 axes, 6 h per axis

⁽¹⁾ Units selected randomly from lots which successfully passed the table 2A testing

⁽²⁾ For 303144 Values $\geq 150\text{m}\Omega$, $\Delta R = \pm 1.0\%$

⁽³⁾ For 303145 Values $\geq 100\text{m}\Omega$, $\Delta R = \pm 1.0\%$

Table 3 – EEE-INST-002 (Table 3A Film/Foil, Level 1) Destructive Tests – MIL-PRF-49465⁽¹⁾, Cont.

Group 6	Sample size: 12(0) – mounted on FR4 Life test per MIL-PRF-49465	$\Delta R = 1\%$ 2000 h, +70°C, rated power 1.5 hours “on” and 0.5 hour “off” cycle
Group 7B	Sample Size: 10(0) – mounted on FR4 Solder mounting integrity per MIL-PRF-55342	303144: 3 kg force, 30 s 303145: 5 kg force, 30 s
Group 9	Sample size: 5(0) – unmounted High temperature exposure per MIL-PRF-49465	$\Delta R = 0.3\%$ 1000 h, +170°C $\pm 7^\circ\text{C}$, no power
Group 10⁽²⁾	Sample size: For 303144: 12 For 303145: 4 Outgassing	Per ASTM E595

Notes

⁽¹⁾ Units selected randomly from lots which successfully passed the table 2A testing

⁽²⁾ Optional, per customer request.

Measurement error allowed for ΔR limits: 0.0005 Ω .

Figure 3 – Part Number Information

Model #	303144	303144-1	303145	303145-1
Base Model	CSM2512		CSM3637	
Value Range	3 m Ω to 200 m Ω		2 m Ω to 200 m Ω	

Part Number:

{Model} - {Value} - {Tolerance} - {Termination} - {Packaging}

Absolute Tolerance	Code
0.5%	D
1.0%	F

Termination	Code
Tin/lead	B

Packing	Code
Waffle	W
Tape and reel	T

Example: 303144-1 - 0R1 - FBW

303144-1, 100 m Ω , 1.0%, tin/lead termination, waffle packaging