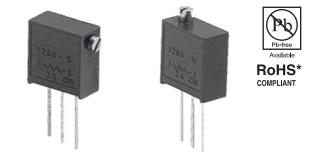


Bulk Metal® Foil Ultra High Technology Precision Trimming Potentiometers, ³/₈ in Square, RJ24 Style Designed to Meet or Exceed the Requirements of MIL-PRF-39035, Char. H with a Smooth and Unidirectional Output

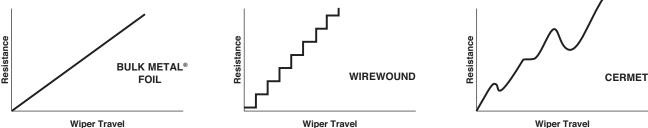
FEATURES

- Temperature coefficient of resistance (TCR): ±10 ppm/°C (-55°C to +150°C ref. at +25°C); through the wiper⁽²⁾; ±25 ppm/°C (see table 2 for low values)
- · A smooth and unidirectional resistance with leadscrew adjustment
- Load life stability: 0.1% typical ΔR, 1.0% maximum ΔR under full rated power at +85°C for 10 000 h
- Settability: 0.05% typical; 0.1% maximum
- Setting stability: 0.1% typical; 0.5% maximum
- Power rating: 0.25 W at +85°C
- Resistance range: 5 Ω to 10 kΩ
- Resistance tolerance: ±5%, ±10%
- "O"-ring prevents ingress of fluids during any board cleaning operation
- Electrostatic discharge (ESD) up to 25 kV
- · Terminal finish: tin/lead or gold plated



INTRODUCTION

VFR precision trimmers have the Bulk Metal® Foil resistive element which possesses a unique inherent temperature and load life stability. Plus, their advanced virtually back lash-free adjustment mechanism makes them easy to set quickly and accurately and keeps the setting exactly on target.



Viper Tra	avel
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Nipeı	Travel



Table 1 – Model Selection					
MODEL	L TERMINATION STYLE AVERAGE W		POWER RATING at +85°C AMBIENT	NO. OF TURNS	
1260	W-edge mount, top adjust	0.4	0.25 W	21±2	
1200	X-edge mount, side adjust	0.4	0.25 W	21122	

Note

See Figure 1

Note

^{*} This datasheet provides information about parts that are RoHS-compliant and/or parts that are non-RoHS-compliant. For example, parts with lead (Pb) terminations are not RoHS compliant. Please see the information/tables in this datasheet for details.

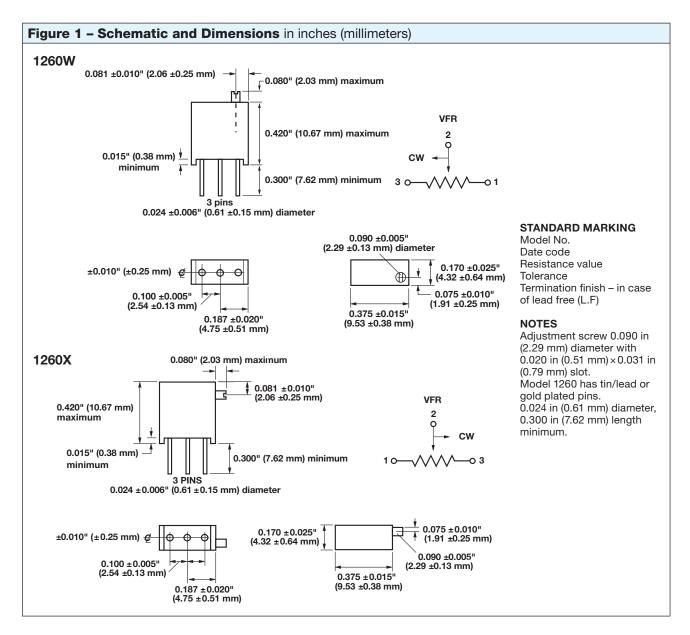
V		PG	Fo	il	Resist	С	ors
VFR	÷	ALPHA	ELEC.	÷	POWERTRON	÷	APR

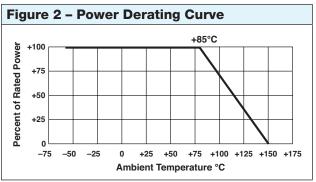
Table 2 – 1260 (RJ24 Style) Series Electrical Specifications			
Temperature Coefficient of Resistance (TCR) 50 Ω to 10 k Ω End-to-end ⁽¹⁾	±10 ppm/°C maximum (-55°C to +150°C, +25°C ref.)		
Temperature Coefficient of Resistance 5, 10 and 20 Ω Through the wiper ⁽²⁾	±20 ppm/°C ±25 ppm/°C		
Stability Load life at 10 000 h	0.1% typical ΔR 1.0% maximum ΔR (under full rated power of 0.25 W at +85°C)		
Power Rating ⁽³⁾	0.25 W at +85°C		
Settability	0.05% typical; 0.1% maximum		
Setting Stability	0.1% typical; 0.5% maximum		
Contact Resistance Variation – CRV (noise)	3Ω typical; 10 Ω maximum		
Hop-off	0.25% typical; 1.0% maximum		
High-Frequency Operation Rise/decay time Inductance Capacitance	1.0 ns without ringing 0.08 μH typical 0.5 pF typical		
Operating Temperature Range	-55°C to +150°C		

Table 3 - Values vs. Tolerances			
STANDARD RESISTANCE VALUES (in Ω)	STANDARD TOLERANCE		
5, 10	±10%		
20, 50, 100, 200, 500, 1k, 2k, 5k, 10k	±5%		

Table 4 – Mechanical Specifications			
Adjustment Turns	21±2		
Mechanical Stops	Wiper idles – no discontinuity		
Internal Terminations	All welded – no flux		
Case Material	Diallyl-phthalate: black (DAP)		
Shaft Torque	3 oz. in maximum		
Backlash	0.005% typical		







Accutrim[™] 1260 (RJ24 Style)



Table 5 – Comparison				
	MIL-PRF-39035/2 CHARACTERISTIC H ⁽⁴⁾	1260 MAXIMUM		
TEST GROUP I				
Conditioning	±1.0%	±0.5%		
Contact resistance variation - CRV (noise)	$\pm 3.0\%$ or 3 $\Omega^{\scriptscriptstyle{(5)}}$	3 Ω typical, 10 Ω maximum		
Immersion	No continuous stream of bubbles	No continuous stream of bubbles		
TEST GROUP I a				
Visual and mechanical	No failures	No failures		
Actual effective electrical travel	10 to 25 turns	21±2 turns		
End resistance	2% or 2 Ω ⁽⁵⁾	2 Ω for values ≤1 kΩ;		
		5 Ω for values \geq 2 k Ω ;		
Dielectric withstanding voltage – DWV				
Per MIL-STD-202, methods 301 and 105				
Atmospheric pressure	600 VAC, 1 min	600 VAC, 1 min		
Barometric pressure	250 VAC, 1 min	250 VAC, 1 min		
Insulation resistance	≥1000 MΩ	>1000 MΩ		
Shaft torque	3 oz. in. maximum	3 oz. jn. maximum		
Thermal shock	±1.0%	±0.5%		
Setting stability	±1.0%	±0.5%		
TEST GROUP II	11.070	10.370		
Solderability	Per MIL-STD-202, method 208	Per MIL-STD-202, method 208		
TEST GROUP III				
Resistance temperature characteristic – TCR	±0.005%/°C (±50 ppm/°C)	±0.001%/°C (±10 ppm/°C)		
Moisture resistance	±1.0%	±0.001% O (±10 ppm/ O) ±0.5%		
Contact resistance variation – CRV (noise)	3.0% or 3 Ω ⁽⁵⁾	3Ω typical, 10 Ω maximum		
TEST GROUP IV				
Settability	±1.0%	±0.1%		
Shock	±1.0%	±0.1%		
Setting stability	±1.0%	±0.5%		
Vibration	±1.0%	±0.5%		
Setting stability	±1.0%	±0.5%		
Contact resistance variation – CRV (noise)	3.0% or $3 \Omega^{(5)}$	3Ω typical, 10 Ω maximum		
Salt spray	No corrosion	No corrosion		
TEST GROUP V	100 0011031011			
Solder heat	±1.0%	±0.1%		
Low-temperature operation	±1.0%	±0.1%		
Setting stability	±1.0%	±0.5%		
Low-temperature storage	±1.0%	±0.5%		
High-temperature exposure	±3.0%	±0.5%		
Setting stability	+2.0%	±0.5%		
Contact resistance variation – CRV (noise)	3.0% or 3 Ω ⁽⁵⁾	3Ω typical, 10 Ω maximum		
Integrity of shaft	No loosening or breakage	No loosening or breakage		
TEST GROUP VI				
Rotational life (200 cycles)	±2.0%	±2.0%		
Contact resistance variation – CRV (noise)	3.0% or 3 Ω ⁽⁵⁾	3Ω typical, 10 Ω maximum		
Terminal strength	2 lbs.	2 lbs.		
TEST GROUP VII		2		
Life (2000 h) at +85°C	±3.0%	±0.1% typical, ±1.0% maximum		
Life (10 000 h) at +85°C	±5.0%	$\pm 0.1\%$ typical, $\pm 1.0\%$ maximum		
TEST GROUP VIII				
Solvent resistance	No failures	No failures		
Convent resistance				

Notes

- $^{(1)}$ Maximum TCR applies to the 3 σ (sigma) limit or 99.73% of a production lot. (Measured end-to-end with wiper off the element.)
- ⁽²⁾ Measurements of TCR through the wiper are influenced more by setting stability and the percentage of the total resistance in use (at the wiper) than by fundamental resistance change due to temperature alone. The parameter shown in table 2 is a 2 s distribution typifying the behavior of the device when used with 40% or more of the total resistance in use.
- ⁽³⁾ Derated linearly for full power at +85°C to zero power at +150°C. See Figure 2.
- ⁽⁴⁾ All ΔR 's are measured to the tolerance specified +0.01 Ω .
- ⁽⁵⁾ Whichever is greater.

Special Available Options

Special marking, Power conditioning and screening operations.

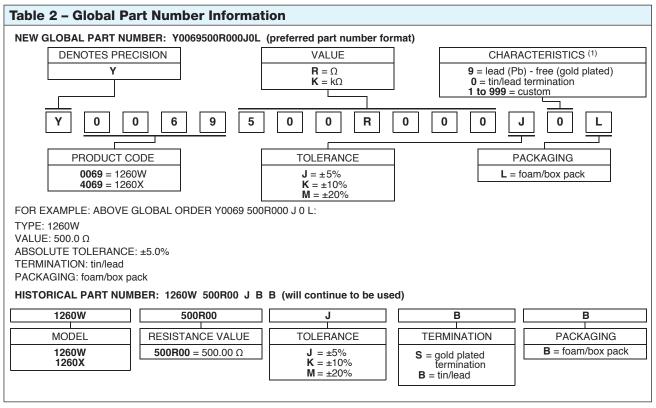
VFR Trimmers are Inspected

100% for:

Immersion, resistance tolerance check, end resistance, visual-mechanical, dynamic tests for continuity, CRV

By sample for: TCR, DWV





Note

⁽¹⁾ For non-standard requests, please contact application engineering.